

## INSTALLATION ADJUSTMENT SERVICE

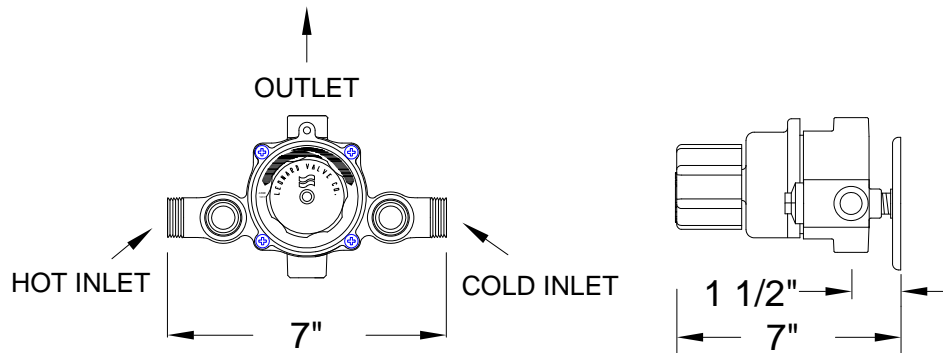
### TYPE TM-15, TM-20, TM-20-LF

(As furnished with models TM-554, TM-356, TM-356-W/HA)

**IMPORTANT!** Provide valve serial number when ordering parts!!

TM15 serial # starting with TM1513839

TM20 serial # starting with TM2039272



#### INSTALLATION

1. Valve should be installed at a location where it can easily be cleaned, adjusted or repaired.
2. The inlets are clearly marked on the valve body casting. Connect the hot water into the inlet marked "H" and cold water into the inlet marked "C."
3. A shutoff valve must be installed on the outlet pipe. Type TM valves do not have a built-in shutoff.
4. Use solder or pipe cement sparingly. Supply pipes should be flushed before the valve is connected. Flush outlet pipe and valve as soon as it is connected.

**Maximum Operating Pressure 125PSI (860 KPA)  
for Hot and Cold Water.**



**CAUTION**



All thermostatic water-mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the capacity chart on page 6. Minimum flow must be no less than as shown.

**REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1000).**

1360 Elmwood Avenue, Cranston, RI 02910 USA

Phone: 401.461.1200 Fax: 401.941.5310

Email: [info@leonardvalve.com](mailto:info@leonardvalve.com)

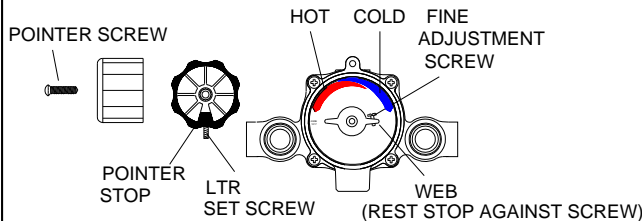
Web Site: <http://www.leonardvalve.com>

## ADJUSTMENT AND SERVICE

Leonard Type TM Thermostatic Water Mixing Valves are simple in design and may be easily cleaned, adjusted and repaired. If the installation is accessible, servicing may be completed without disconnecting the valve.

**NOTE:** Thermostatic Water Mixing Valves are REGULATING mechanisms, which must be regularly maintained to provide best performance. Frequency of cleaning depends on quality of local water conditions and usage. (See Maintenance Guide and Record MGR-1000).

### TO RESET ADJUSTABLE HIGH TEMPERATURE LIMIT STOP:



1. Loosen LTR SET SCREW, remove POINTER SCREW.
  2. Adjust POINTER to maximum desired temperature.
  3. Remove POINTER, replace POINTER on spline rod with STOP (which is cast into the underside of the pointer), resting against the BOTTOM side of the WEB on the FINE ADJUSTMENT SCREW.
  4. If fine adjustment is needed, adjust FINE ADJUSTMENT SCREW on the cover, loosen for hotter or tighten for cooler temperature.
  5. Replace POINTER and check temperature, if set to desired temperature replace POINTER SCREW, and tighten LTR SET SCREW.
  6. The new maximum temperature has now been set. Test this temperature by holding a thermometer under the flow of water to be certain it is as desired.
- \* LIMIT STOP MUST BE RESET AND RECHECKED EACH TIME HANDLE IS REMOVED.**

### WARNING

**WARNING!** This Thermostatic Mixing Valve has an adjustable high temperature limit stop which must be checked. If temperature is too high, the installer **MUST RESET** stop immediately. Always check the temperature of the mixed water when the lever handle is turned to full **HOT**. Excessively hot water is **DANGEROUS AND MAY CAUSE SCALDING!**

The high temperature limit stop is factory set at approximately 120°F (49°C) with an incoming hot water supply temperature of 150°F (65°C). If the incoming hot water on the job is higher than 150°F, the valve when turned to full hot will deliver water in excess of 120°F and the high temperature limit stop **MUST BE RESET BY THE INSTALLER.**

### TROUBLESHOOTING INSTRUCTIONS

<b>PACKINGS &amp; GASKETS</b>	<ol style="list-style-type: none"> <li>1. Leak at pointer rod.</li> <li>2. Leak between valve cover and base.</li> </ol>	<b>PARTS REQUIRED:</b> <b>REPAIR KIT 1/M20</b> (PACKINGS & GASKETS)
<b>PORT SLEEVE ASSEMBLY</b>	<ol style="list-style-type: none"> <li>3. Valve delivers either all hot or all cold water, or will not mix consistently.</li> </ol>	<b>REPAIR KIT R/M20</b> (REBUILDING KIT) <b>OR</b> M20-1-8B BRIDGE ASSEMBLY
<b>THERMOSTAT GROUP</b>	<ol style="list-style-type: none"> <li>4. After cleaning or replacing port sleeve assembly, valve will not hold temperature.</li> </ol>	<b>REPAIR KIT R/M20</b> (REBUILDING KIT) <b>OR</b> M20-G2 THERMOSTAT GROUP
<b>CHECKSTOPS</b>	<ol style="list-style-type: none"> <li>5. Hot water bypass into cold line.</li> <li>6. Supplies cannot be shut off completely.</li> <li>7. Leak at checkstop bonnet.</li> </ol>	<b>REPAIR KIT 4/M20</b> (CHECKSTOP KIT)

### SEE PAGE 5 FOR COMPLETE PARTS BREAKDOWN, PARTS KITS

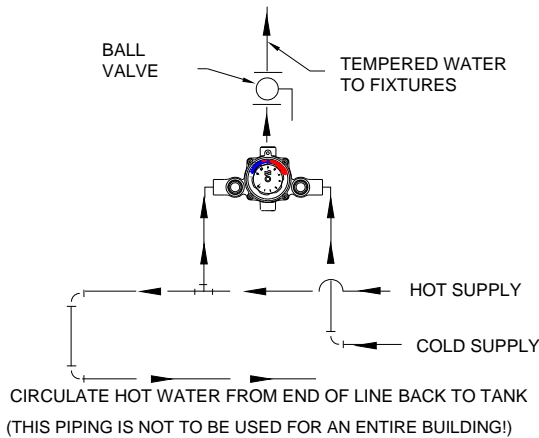
\*Check for significant variations in outlet flow. Thermostatic valves will NOT provide the desired accuracy outside of their flow capacity range. Minimum flows must be no less than shown (see Flow Capacities, page 6).

If installed on a circulated hot water system, make certain the valve is piped according to Leonard Required Methods of Piping (see page 3).

**REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).**

# REQUIRED METHODS OF PIPING TM VALVES (RECIRCULATED HOT WATER SYSTEMS)

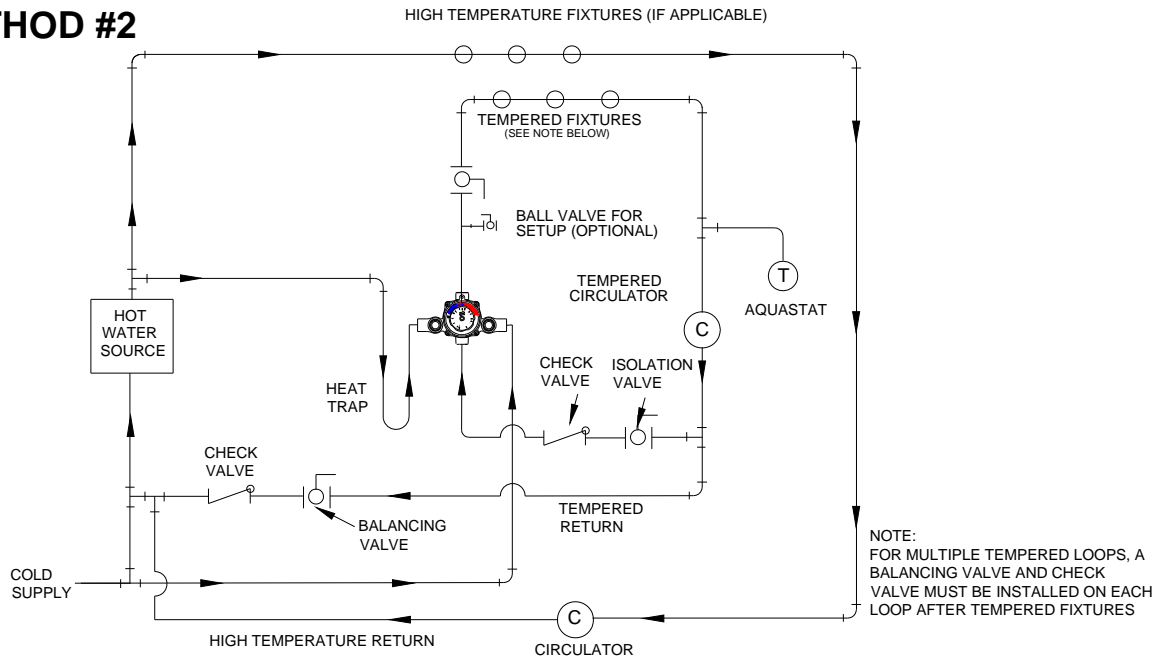
## METHOD #1



## METHOD #1

Required when hot water supply is to be circulated to a master mixer or individual thermostatic mixing valves which are a substantial distance from the hot water source. It is used primarily in a building with several risers, with tempered water in each riser controlled by a separate master mixer. **NOTE:** The engineer must determine maximum distance which can be run, i.e. maximum allowable time for hot water to reach user with one shower head operating, based upon code requirements and/or good practice.

## METHOD #2



## METHOD #2 setup INSTRUCTIONS

Before any attempt is made to adjust this system, be sure the temperature of the hot water at the source is properly set and maintained.

1. Be sure system is piped in accordance with Method #2.
2. Shut off circulator.
3. Open enough fixtures to flow 2 TO 4 GPM.
4. Set mixing valve to the desired temperature, (note Warning Tag attached to the pointer of the valve).
5. Shut off all fixtures. Note: At this point, be sure NO water is being drawn through any fixture until the temperature in the recirculated line has been set.
6. Open the balancing valve approximately 1/2 way and start the circulator. Make sure no water is being drawn.
7. Observe the temperature until it stabilizes.
8. Close the ball valve slightly if the temperature is too hot, or open if it is too cold and again let the temperature stabilize. Repeat until the desired recirculated temperature is set.

## INSTRUCTIONS FOR DISMANTLING VALVE (DWG. 1)

1. Loosen LTR set screw, remove pointer screw (handle)(7628). Shut off hot and cold supplies to valve (use screwdriver to shut checkstops).
2. Remove four Cover Screws M20-2C release entire thermostatic control assembly. (M20-1-12B)

**WHEN RE-ASSEMBLING VALVE**, insert Cover Gasket M20-3C in base. Lubricate M20-6B O'Rings before re-inserting assembly.

After installing new parts, it will be necessary to reset high temperature limit. See instructions "TO RESET ADJUSTABLE HIGH TEMPERATURE LIMIT STOP" (page 2).

### TO REMOVE BRIDGE ASSEMBLY (DWG. 2)

Remove MU-10B Pointer Rod Nut, remove M20-1-8B Bridge Assembly from pointer rod.

Improper blending of the water may be caused by a sticking condition in the M20-G1 Port Sleeve Assembly. The Thimble should slide freely on the Port Sleeve.

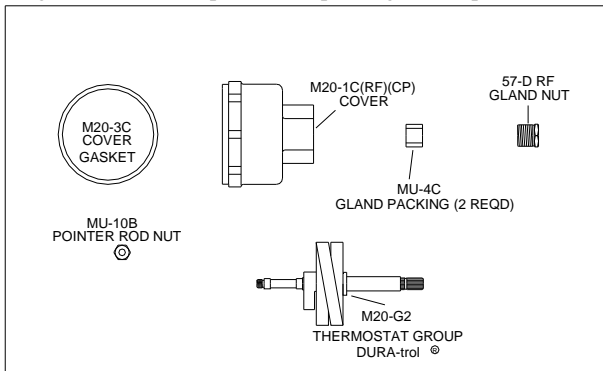
Clean with a NON-CORROSIVE CLEANING AGENT AND SOFT CLOTH. DO NOT USE ABRASIVES, then wash parts thoroughly.

To reassemble, replace Bridge Assembly on pointer rod. M20-14B Driving stud **MUST** engage in thimble and hole in coil bracket. Replace pointer rod nut.

DO NOT apply grease or lubricants to the M20-G1 Port Sleeve Assembly.

### TO DISASSEMBLE BRIDGE ASSEMBLY (DWG. 3)

Remove M20-5B Holder Nuts using a screwdriver in the slots provided. Clean or replace M20-G1 Port Sleeve Assembly following instructions above. When reassembling, check M20-3B port sleeve packings and replace if necessary.

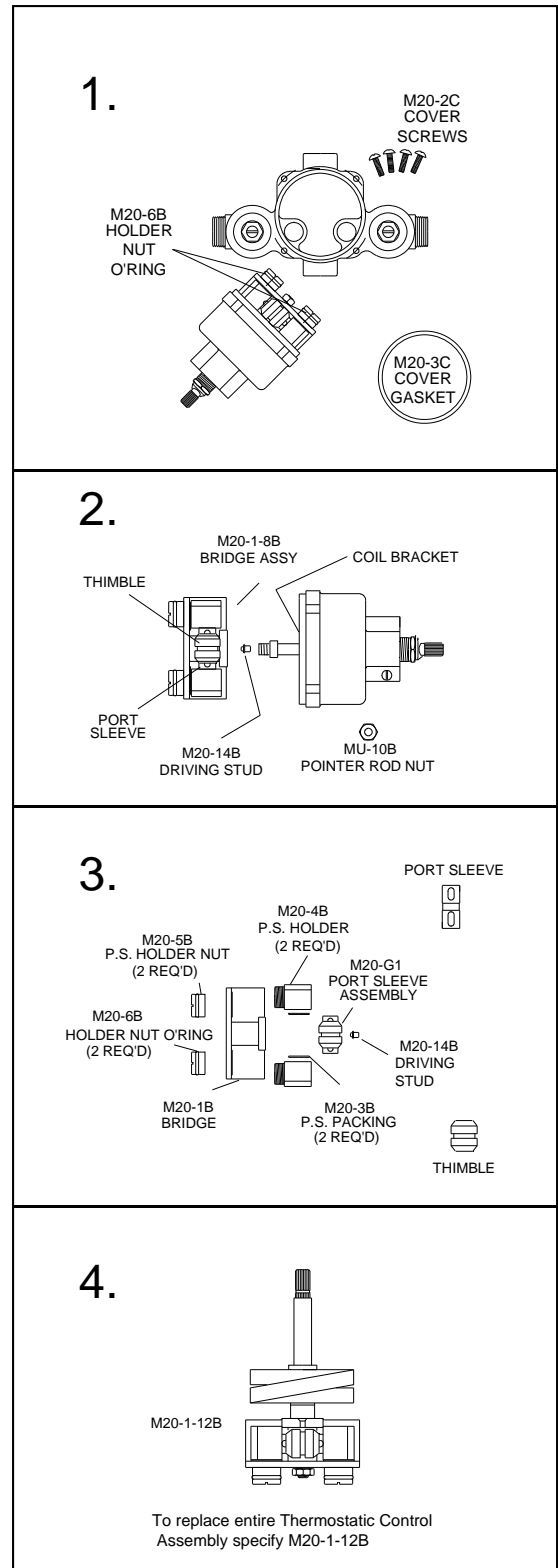


## TO CLEAN OR REPLACE THERMOSTAT GROUP

Remove stop retaining ring and stop. Loosen gland nut. Push rod through cover. BE CAREFUL NOT TO PULL THERMOSTAT COIL OUT OF SHAPE.

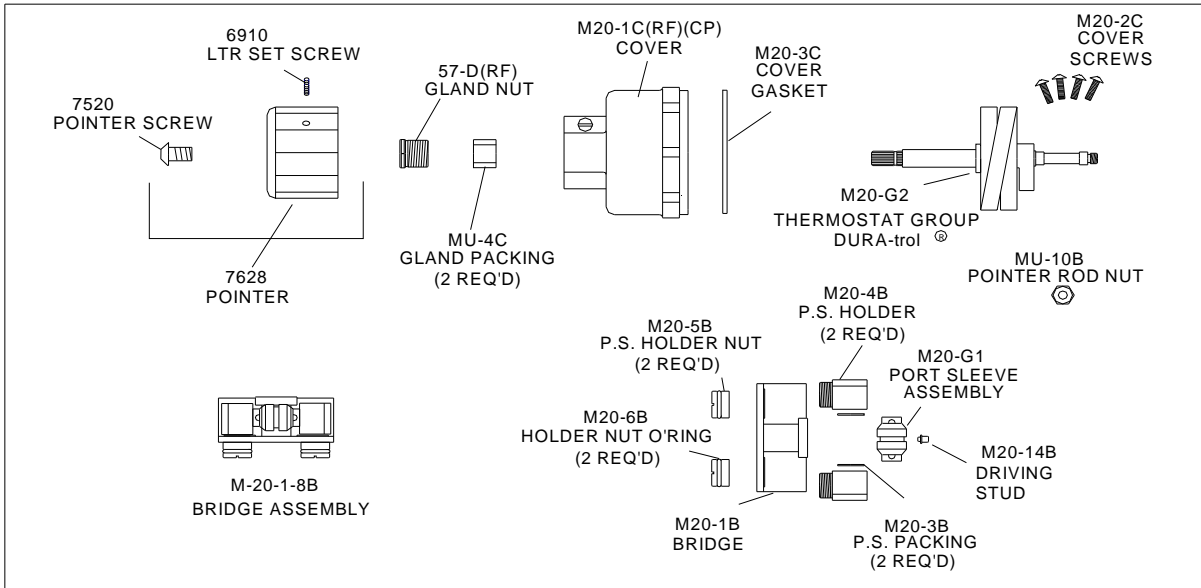
To clean, if a deposit has collected on the thermostat group, brush in a non-corrosive cleaning solution. Rinse in clean water and replace in cover with parts as shown.

**NOTE:** AFTER INSTALLING NEW PARTS IT WILL BE NECESSARY TO RESET THE ADJUSTABLE HIGH TEMPERATURE LIMIT STOP (SEE PAGE 2).

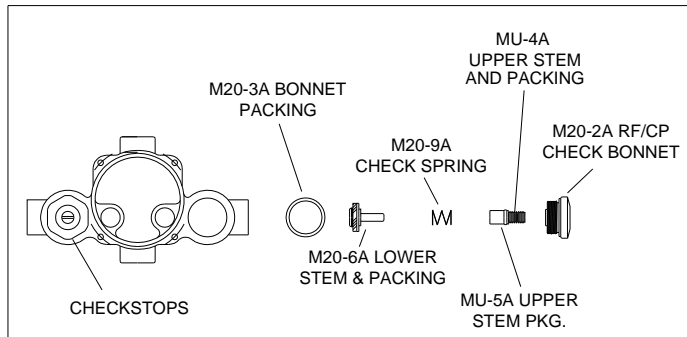


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# TM-15/20 VALVE PARTS



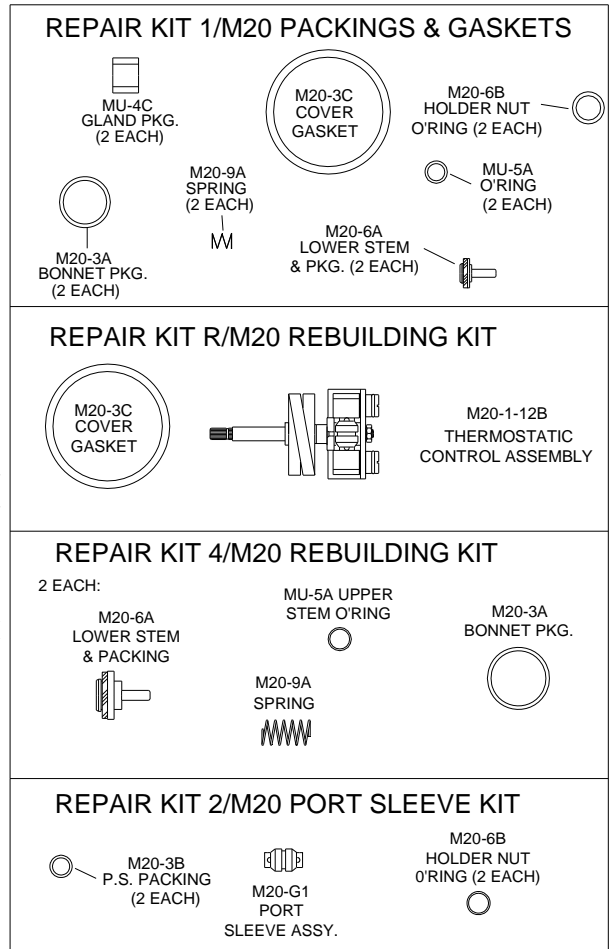
## CHECKSTOP PARTS



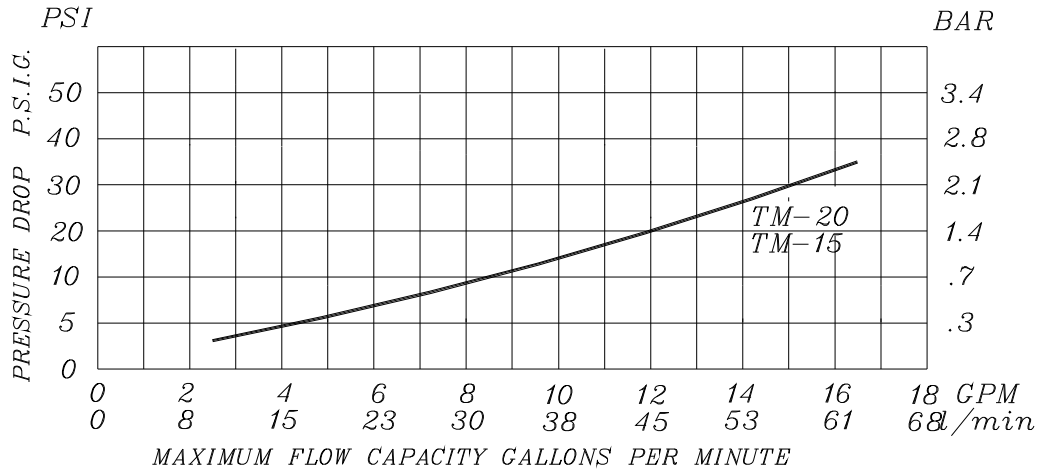
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**NOTE:** AFTER INSTALLING NEW PARTS IT WILL BE NECESSARY TO RESET THE ADJUSTABLE HIGH TEMPERATURE LIMIT STOP ON EACH VALVE (SEE PAGE 2).

## REPAIR KITS



# FLOW CAPACITIES



**CAUTION!** All thermostatic water mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the capacity chart and **DO NOT OVERSIZE**. Minimum flow must be no less than shown below.

MODEL	IN	OUT	MINIMUM FLOW (GPM) (l/min)	SYSTEM PRESSURE DROP (PSIG)										PSI BAR
				5	10	15	20	25	30	35	40	45	50	
				,3	.7	.97	1.4	1.7	2.1	2.4	2.8	3.1	3.4	
TM-15-E	1/2"	3/4"	1.0 3.7	5 19	7.3 28	9 34	11 42	13 49	14 53	15 57	16 60	17 64	18 68	GPM l/min
TM-20-E	3/4"	3/4"	1.0 3.7	5 19	7.3 28	9 34	11 42	13 49	14 53	15 57	16 60	17 64	18 68	GPM l/min

**REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD MGR-1000)**

## LIMITED WARRANTY

Leonard Valve Company (hereinafter, "Leonard") warrants the original purchaser that products manufactured by Leonard will be free from defects in material or workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard's instructions, for a period of one year from the date of shipment. During this period, Leonard will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. Leonard provides no warranty, express or implied, which extends beyond the description contained herein. LEONARD SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Nonetheless, some jurisdictions may not allow the disclaimer of certain implied warranties, in which case Leonard hereby limits such implied warranties to the duration of the limited warranty period contained herein. Some jurisdictions may not allow limitations on how long an implied warranty lasts, so the foregoing durational limitation may not apply to you. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of this product will void this limited warranty. If any provision of this limited warranty is prohibited by law in the applicable jurisdiction, such provision shall be null and void, but the remainder of this limited warranty shall continue in full force and effect.

1360 Elmwood Avenue, Cranston, RI 02910 USA

Phone: 401.461.1200 Fax: 401.941.5310

Email: [info@leonardvalve.com](mailto:info@leonardvalve.com)

Web Site: <http://www.leonardvalve.com>

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