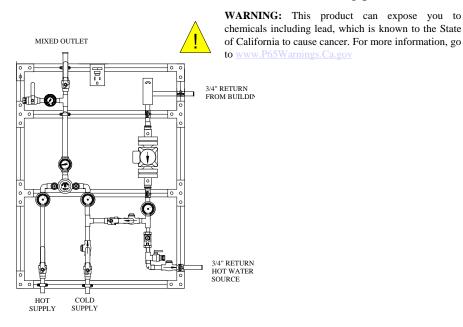


INSTALLATION ADJUSTMENT SERVICE MEGATRON XL-32A THERMOSTATIC WATER MIXING VALVE

IMPORTANT! Provide valve serial number, (located on valve cover) when ordering parts!!



INSTALLATION

- 1. Assembly should be installed at a location where it can easily be cleaned, adjusted or repaired.
- 2. The inlets are clearly marked on the valve body. Union angle strainer checkstops furnished must be installed on both supply lines as shown above.
- 3. Flush pipes thoroughly after system has been connected.
- 4. Refer to page 2 of this bulletin for correct Setup Instructions

125 PSI (8.6 BAR) MAXIMUM OPERATING PRESSURE

CAUTION

All thermostatic water-mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the flow capacity chart on page 5.

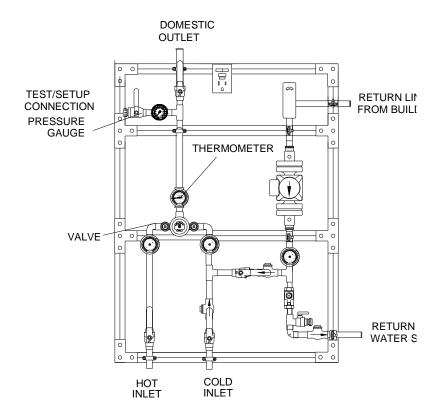
Minimum flow must be no less than as shown.

REMEMBER! THIS IS A CONTROL SYSTEM WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1000).

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SETUP INSTRUCTIONS



METHOD W SET-UP INSTRUCTIONS

Before any attempt is made to adjust this system, be sure the temperature of the hot water at the source is properly set and maintained.

- 1. Shut off circulator.
- 2. Open enough fixtures to flow a minimum of 5 GPM.
- 3. Set mixing valve to the desired temperature, (note Warning Tag attached to the pointer of the valve).
- 4. Shut off all fixtures. Note: At this point, be sure NO water is being drawn through any fixture until the temperature in the recirculated line has been set.
- 5. Fully open the circuit setter and start the circulator. Make sure no water is being drawn.
- 6. Observe the temperature until it stabilizes.
- 7. Close the circuit setter slightly if the temperature is to hot, and again let the temperature stabilize. Repeat until the desired recirculated temperature is set.

WARNING

WARNING! This Thermostatic Mixing Valve has an Locking Temperature Regulator (LTR) which must be checked. If the temperature is too high, the installer **MUST RESET** this adjustment immediately. Always check the temperature of the mixed water after installation. Excessively hot water is **DANGEROUS AND MAY CAUSE SCALDING!**

SERVICE

Leonard Type XL Thermostatic Water Mixing Valves are simple in design and may be easily cleaned, adjusted and repaired. If the installation is accessible, servicing may be completed without disconnecting the valve.

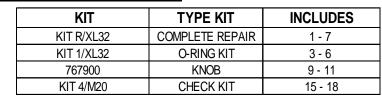
NOTE: Thermostatic Water Mixing Valves are REGULATING mechanisms, which must be regularly maintained to provide best performance. Frequency of cleaning depends on quality of local water conditions and usage. (See Maintenance Guide and Record MGR-1000).

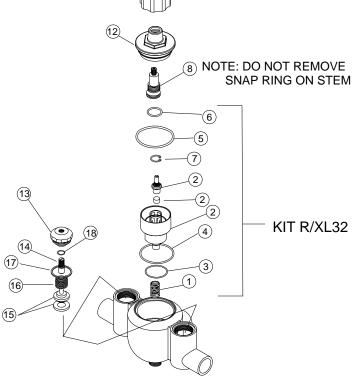
TROUBLESHOOTING INSTRUCTIONS

ITEM:	PROBLEM:	RECOMMENDED REPAIR KITS:			
PACKINGS & GASKETS	Leak at stem. Leak between valve cover and base.	KIT 1/XL32			
SHUTTLE ASSEMBLY	Valve delivers either all hot or all cold water, or will not mix consistently.	KIT R/XL32			
CHECKSTOPS	4. Hot water bypass into cold line.5. Supplies cannot be shut off completely.6. Leak at checkstop bonnet.	KIT 4/M20			

REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).

XL-32A PARTS & KITS



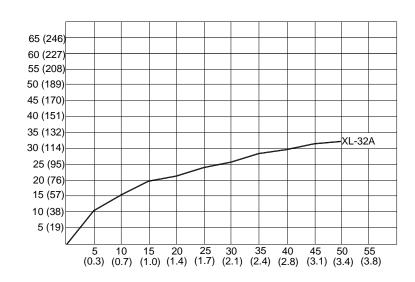


ITEM #	DESCRIPTION	QTY.	PART # / KIT #		
1	SPRING, RETURN	1	KIT R/XL32		
2	SHUTTLE ASSEMBLY	1	KIT R/XL32		
3	O'RING, LOWER SHUTTLE	1	KIT 1/XL32, KIT R/XL32		
4	O'RING, UPPER SHUTTLE	1	KIT 1/XL32, KIT R/XL32		
5	O'RING, COVER	1	KIT 1/XL32, KIT R/XL32		
6	O'RING, STEM	1	KIT 1/XL32, KIT R/XL32		
7	RETAINING RING, COVER	1	7411, KIT R/XL32		
8	STEM ASSEMBLY (DO NOT REMOVE SNAP RING)	1	741900		
9	KNOB	1	767900		
10	SCREW, KNOB	1	767900		
11	LTR SET SCREW	1	767900		
12	COVER	1	7405		
13	BONNET	2	M20-2A		
14	STEM, UPPER CHECK	2	MU-4A		
15	LOWER STEM & PACKING	2	M20-6A, KIT 4/M20		
16	SPRING,CHECK	2	M20-9A, KIT 4/M20		
17	PACKING, BONNET	2	M20-3A, KIT 4/M20		
18	O'RING, UPPER STEM	2	MU-5A, KIT 4/M20		

FLOW CAPACITIES

VALVE	PRESSURE DROP											
	MIN FLOW	5	10	15	20	25	30	35	40	45	50	PSI
		0.3	0.7	1	1.4	1.7	2.1	2.4	2.8	3.1	3.4	BAR
XL-32A	1	11	16	20	22	24	26	28	30	32	33	GPM
	3.8	42	61	76	83	91	98	106	114	121	125	l/min

FLOW RATE GPM (I/min)



PRESSURE DROP PSI(BAR)

LIMITED WARRANTY

Leonard Valve Company warrants the original purchaser that products manufactured by them (not by others) will be free from defects in materials and workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard Valve Company's instructions, for a period of one year from date of shipment. During this period the Leonard Valve Company will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. There are no warranties, express or implied, which extend beyond the description contained herein. There are no implied warranties of merchantability or of fitness for a particular purpose. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of the product will void this limited warranty.

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