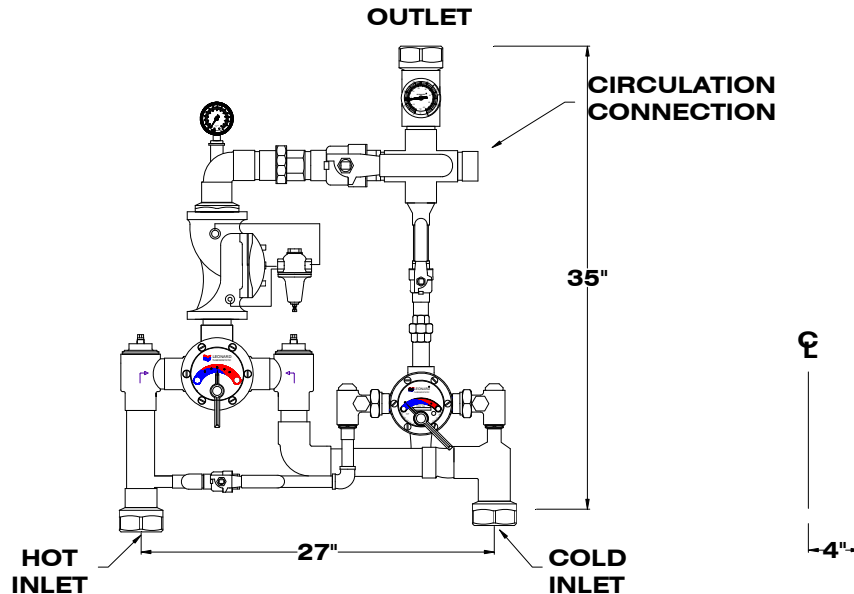


# INSTALLATION ADJUSTMENT SERVICE HIGH-LOW MANIFOLD SYSTEM TM-186-20050-PRV

IMPORTANT! Provide valve serial numbers (stamped on cover of valve) when ordering parts!



## INSTALLATION

1. Type TM manifold systems are factory pre-assembled and tested and include large and small thermostatic water mixing valves which function as a system to meet both high and low demand for tempered water.
2. System should be installed at a location where it can easily be cleaned, adjusted or repaired.
3. System supplies must be connected as shown (Hot-left, Cold-right). Exercise caution when soldering.
4. Flush pipes thoroughly after system has been connected.
5. If this assembly is installed on a recirculated hot water system it **MUST** be piped according to a **REQUIRED PIPING METHOD** (see page 4).
6. Refer to page 3 of this bulletin for correct Setup Instructions.

**Maximum Operating Pressure 125PSI (8.6 Bar).**

### !!! CAUTION !!!

All thermostatic water mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the capacity chart on page 8. Minimum flow must be no less than as shown.

**REMEMBER! THIS IS A CONTROL SYSTEM WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1000).**

1360 Elmwood Avenue, Cranston, RI 02910 USA  
Phone: 401.461.1200 Fax: 401.941.5310  
Email: [info@leonardvalve.com](mailto:info@leonardvalve.com)  
Web Site: <http://www.leonardvalve.com>

## ADJUSTMENT AND SERVICE

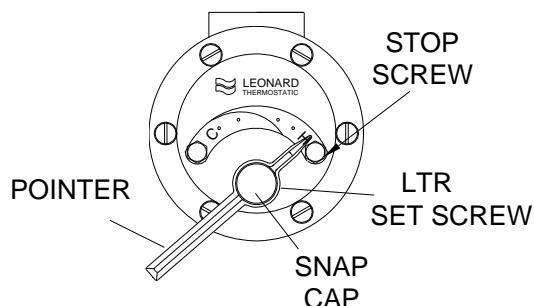
Leonard Type TM Thermostatic Water Mixing Valves are simple in design and may be easily cleaned, adjusted and repaired. If the installation is accessible, servicing may be completed without disconnecting the valves.

**NOTE:** High Low Manifold Systems include Thermostatic Water Mixing Valves which must be regularly maintained to provide best performance. Frequency of cleaning depends on quality of local water conditions and usage. See Maintenance Guide and Record MGR-1000.

### !!! WARNING !!!

These mixing valves are equipped with an adjustable high temperature limit stop factory set at approximately 120°F (49°C) with an incoming hot water supply temperature of 150°F (65.5°C). If the hot water supply temperature of the job is greater than 150°F (65.5°C), the valves when turned to full HOT will deliver water in excess of 120°F (49°C) and the limit stops **MUST BE RESET BY THE INSTALLER!**

### TO RESET ADJUSTABLE HIGH TEMPERATURE LIMIT STOP:



1. Loosen LTR set screw.
2. Remove SNAP CAP, SCREW & WASHER. Remove POINTER.
3. Temporarily place POINTER on the spline rod. turn RIGHT for warmer temperature, turn LEFT for cooler temperature. When valve is delivering warmest temperature desired, remove the pointer.
4. Replace POINTER on the spline rod so that its RIGHT edge is resting against the STOP SCREW located on the RIGHT SIDE OF THE COVER AND REASSEMBLE.
5. The new maximum temperature has now been set.

**IMPORTANT! BOTH MIXING VALVES MUST BE SET AT THE SAME OPERATING TEMPERATURE.**

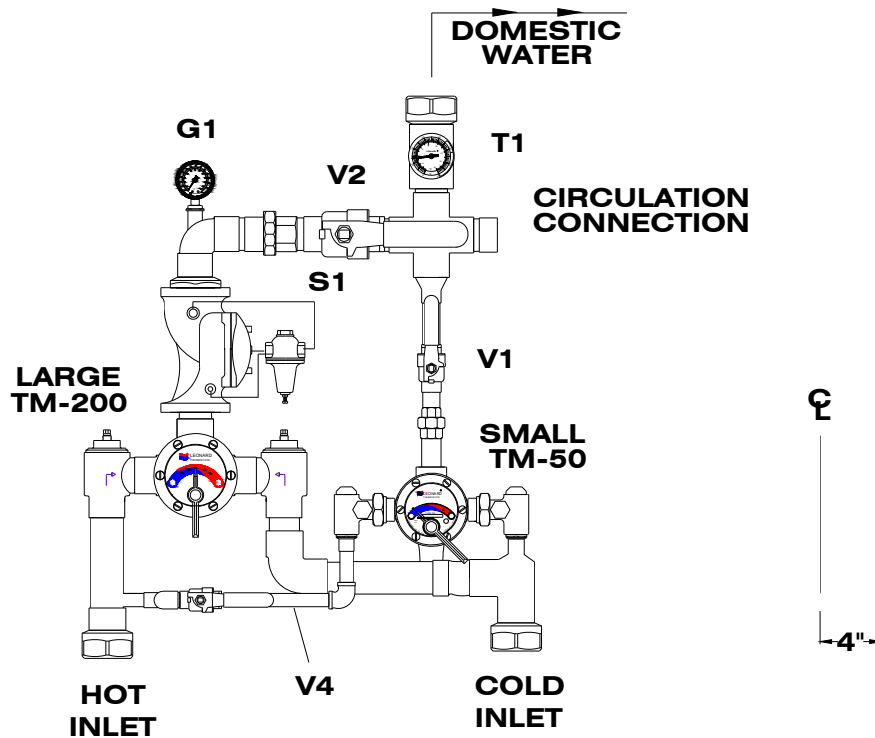
**SEE PAGES: 6 & 7 FOR COMPLETE PARTS BREAKDOWN**

Check for significant variations in outlet flow. Thermostatic valves will NOT provide the desired accuracy outside of their flow capacity range. Minimum flows must be no less than shown (see Flow Capacities, page 8).

If installed on a recirculated hot water system, make certain the valve is piped according to Leonard Required Piping (see page 4 and 5).

**REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).**

# SETUP INSTRUCTIONS

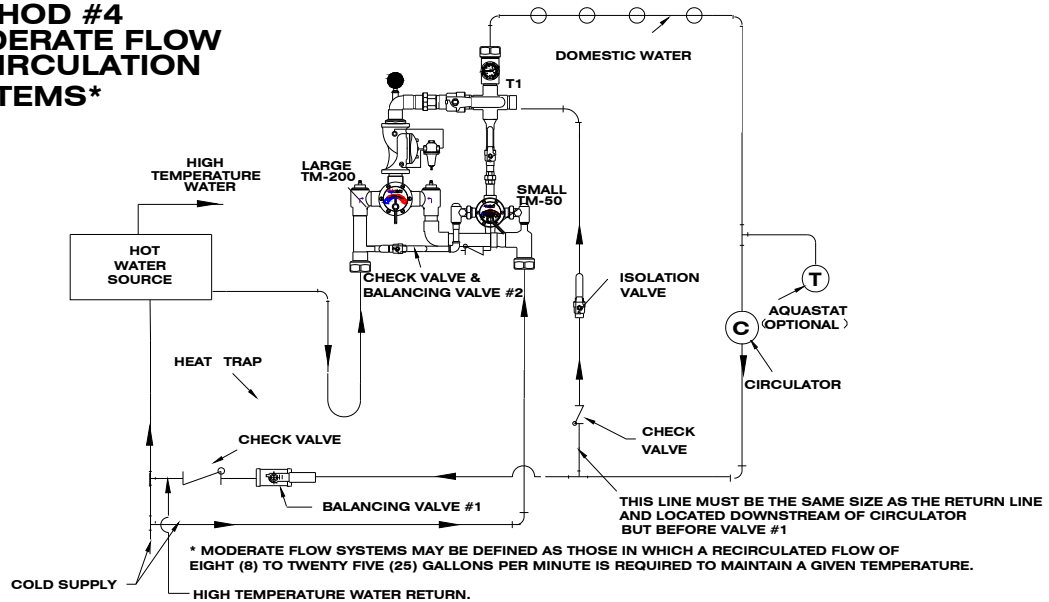


<ol style="list-style-type: none"> <li>1. TM-186-20050PRV High-Low Unit <b>Must</b> be piped in accordance with appropriate Piping Method shown on page 4.</li> <li>2. Shut down circulator pumps, close valves V2 and V4. Adjust screw S1 on the reducing pilot fully clockwise and record water pressure reading on gauge G1.</li> <li>3. Carefully adjust screw S1 on the reducing pilot fully counter-clockwise (CCW) until all spring tension is relieved.</li> <li>4. Close outlet valve V1. Open outlet valve V2 (or cross handle shutoff on PLASTIC PRV only) and make sure it is in the full open position.</li> <li>5. Open enough fixtures to flow at least 35 GPM downstream of this assembly (no water will flow at this time). Vent trapped air in the PRV cover above the valve labeled TM-200 by loosening the highest tube fitting and loosening nut on cover. Retighten both fittings.</li> </ol>	<ol style="list-style-type: none"> <li>6. Carefully adjust screw S1 to 10 PSI less than the pressure recorded in step 2 (read pressure on gauge). Water should now be flowing at 35 GPM.</li> <li>7. Set outlet temperature of LARGE mixing valve to the safe required level (read temperature on gauge T1).</li> <li>8. Turn off enough fixtures to flow 5 GPM downstream of the assembly.</li> <li>9. Open outlet valve V1 and close valve V2 (or cross handle shutoff on PLASTIC PRV only)</li> <li>10. Set outlet temperature of mixing valve labeled TM-50 to the same temperature as Step 7. (Read temperature at gauge T1).</li> <li>11. Turn circulator pump on. Open outlet valve V2 (or cross handle shutoff on PLASTIC PRV only) System is operational.</li> <li>12. Important! Now proceed to balance recirculated tempered water system (see page 5).</li> </ol>
---	---

\* NOTE! FOR OPTIONAL OUTLET SETUP PIPING ARRANGEMENT, SEE PAGE 8.

# PIPING METHODS

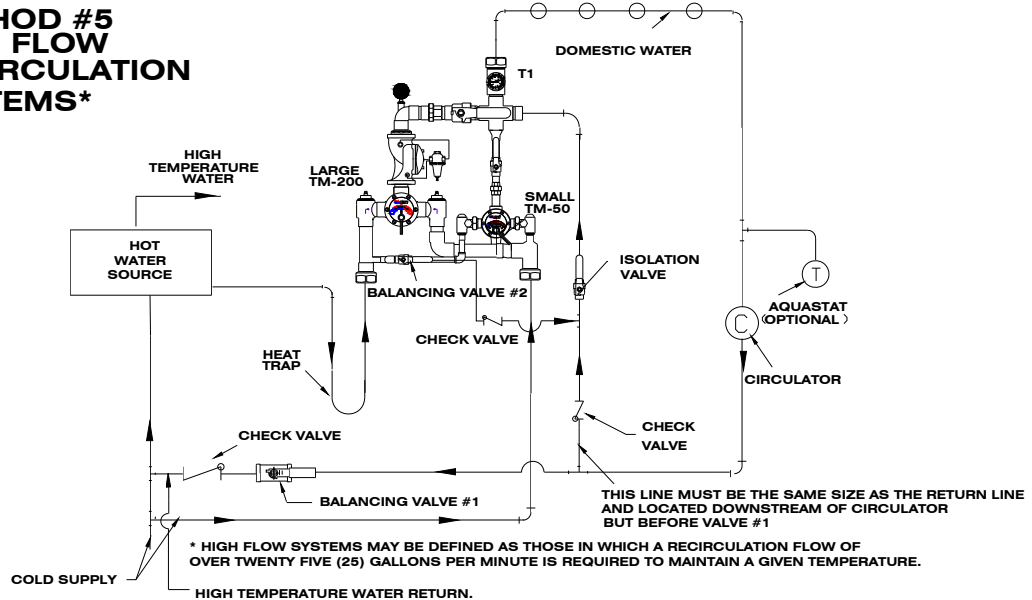
## METHOD #4 MODERATE FLOW RECIRCULATION SYSTEMS\*



### PROCEDURE TO BALANCE SYSTEM:

1. MAKE SURE NO WATER IS BEING DRAWN IN THE BUILDING. OPEN BALANCING VALVE #1 APPROXIMATELY HALF WAY AND START CIRCULATOR. KEEP BALANCE VALVE #2 CLOSED AT THIS TIME
2. OBSERVE TEMPERATURE UNTIL IT STABILIZES.
3. CLOSE BALANCING VALVE #1 SLIGHTLY IF TEMPERATURE IS TOO HOT, OR OPEN IT SLIGHTLY IF TEMPERATURE IS TOO COLD. ALLOW TEMPERATURE TO STABILIZE, REPEAT UNTIL DESIRED CIRCULATION TEMPERATURE IS SET.
4. IF UNABLE TO REACH DESIRED TEMPERATURE WITH VALVE #1 IN THE FULL OPEN POSITION, OPEN BALANCE VALVE #2 IN SMALL INCREMENTS (i.e. 1/8, 1/4, 3/8, ETC) UNTIL DESIRED TEMPERATURE IS ACHIEVED.

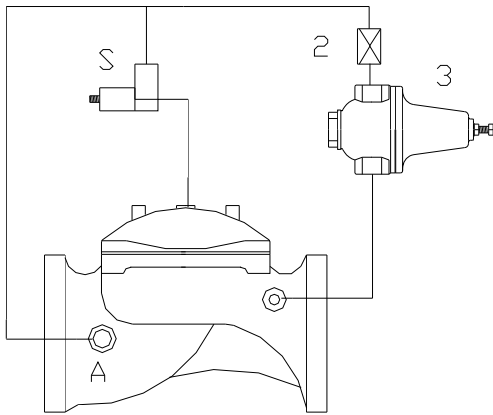
## METHOD #5 HIGH FLOW RECIRCULATION SYSTEMS\*



### PROCEDURE TO BALANCE SYSTEM:

1. MAKE SURE NO WATER IS BEING DRAWN IN THE BUILDING. OPEN BALANCING VALVE #1 APPROXIMATELY HALF WAY AND START CIRCULATOR. KEEP BALANCE VALVE #2 CLOSED AT THIS TIME
2. OBSERVE TEMPERATURE UNTIL IT STABILIZES.
3. CLOSE BALANCING VALVE #1 SLIGHTLY IF TEMPERATURE IS TOO HOT, OR OPEN IT SLIGHTLY IF TEMPERATURE IS TOO COLD. ALLOW TEMPERATURE TO STABILIZE, REPEAT UNTIL DESIRED CIRCULATION TEMPERATURE IS SET.
4. IF UNABLE TO REACH DESIRED TEMPERATURE WITH VALVE #1 IN THE FULL OPEN POSITION, OPEN BALANCE VALVE #2 IN SMALL INCREMENTS (i.e. 1/8, 1/4, 3/8, ETC) UNTIL DESIRED TEMPERATURE IS ACHIEVED.

## PRESSURE REDUCING VALVE



### PARTS LIST

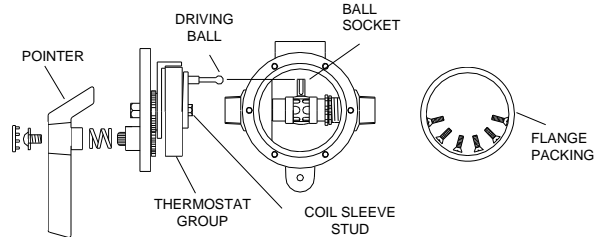
- A In line, Filter
- 2 Control Orifice
- 3 Pressure Reducing Pilot
- S Opening Speed Control

## TROUBLESHOOTING

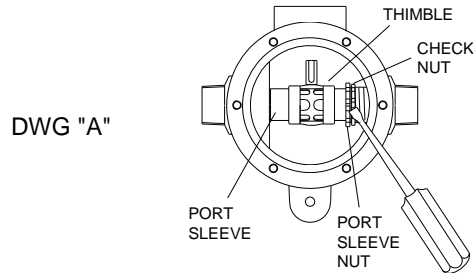
<b><u>SYMPTOM</u></b>	<b><u>CAUSE</u></b>	<b><u>REMEDY</u></b>
<b>Valve fails to open</b>	Insufficient inlet pressure  No downstream demand  Insufficient spring compression on pressure reducing pilot  Trapped air	Check/create inlet pressure  Create demand/flow  Turn adjusting screw on pressure reducing pilot 3 clockwise  Bleed air from cover and bleed air from tubing at highest point
<b>Valve Fails to Close or Regulate</b>	Filter A plugged.  Orifice fitting 2 plugged  Regulated pressure pulsates or hunts.  Debris trapped in main valve / Diaphragm in main valve Leaking / Scale on stem  Pressure reducing pilot 3 not serviceable	Remove in-line filter A and clean screen  Remove orifice fitting 2 and clean  Bleed air from cover and bleed air from tubing at highest point  De-pressurized the system and remove valve cover and diaphragm to inspect/remove debris.  Replace pressure reducing pilot

# INSTRUCTIONS FOR SERVICING TM VALVES

1. Loosen LTR set screw
2. Remove snap cap, screw and washer, friction spring and pointer. Shut off hot and cold supplies to this valve.
3. Remove screws and cover, to which the thermostat group is attached.



4. To clean port sleeve assembly (the thimble must slide freely on the port sleeve): unscrew the check nut as far as it will go, then screw the port sleeve nut into the base. The port sleeve and thimble may then be lifted out. See drawing "A" below.
5. To clean thermostat group, remove coil sleeve stud and take off thermostat group.
6. Clean in a non-corrosive cleaning solution.
7. When reassembling, make sure driving ball of thermostat group engages the ball socket of the port sleeve assembly.



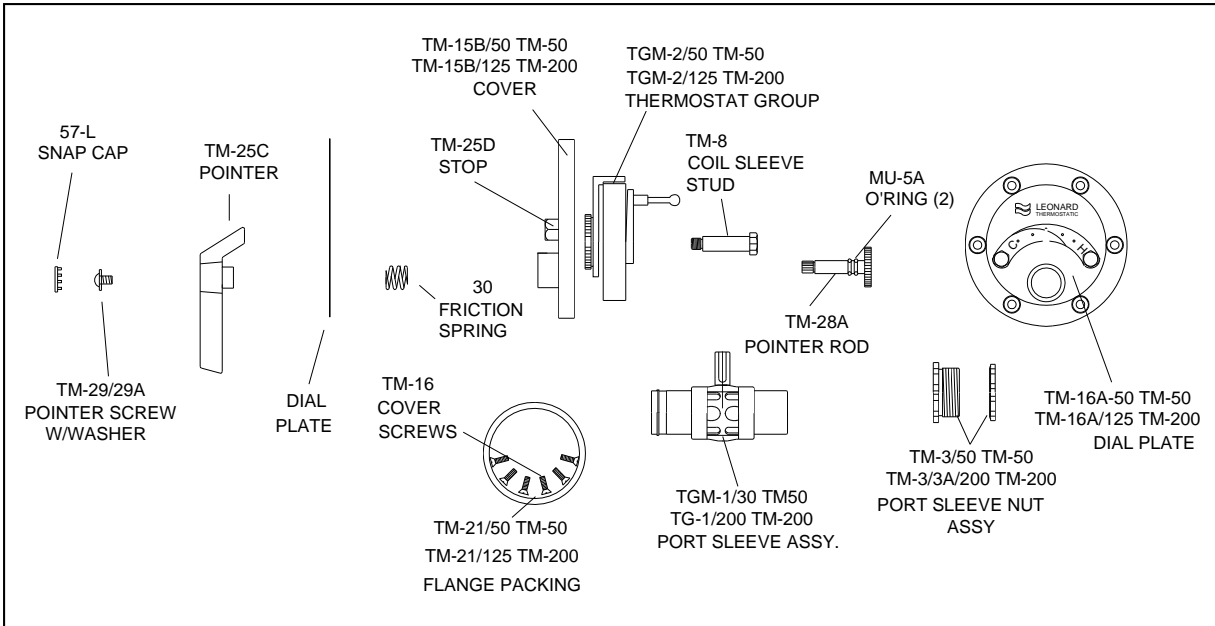
## TROUBLESHOOTING INSTRUCTIONS

Note: Provide valve serial number when ordering parts for either valve!

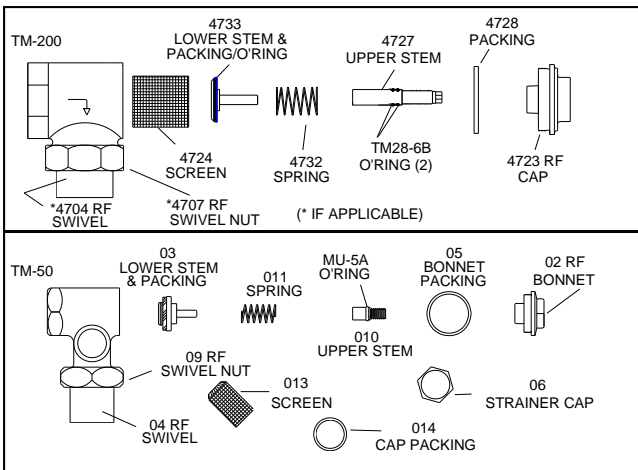
		LARGE VALVE	SMALL VALVE
PACKINGS & GASKETS	<ol style="list-style-type: none"> <li>1. Leaks at stem.</li> <li>2. Leak between valve cover and base.</li> </ol>	Kit # 1/200C	Kit # 1/50
PORT SLEEVE ASSEMBLY	<ol style="list-style-type: none"> <li>3. Valve delivers either all hot or all cold water, or will not mix consistently.</li> </ol>	Kit # R/200/N	Kit # R/TM30
THERMOSTAT GROUP	<ol style="list-style-type: none"> <li>4. After cleaning or replacing port sleeve assembly, valve performance is not consistent.</li> </ol>	Kit # R/200/N	Kit # R/TM30
CHECKSTOPS	<ol style="list-style-type: none"> <li>5. Hot water by-pass into cold line (or cold into hot).</li> <li>6. Supplies cannot be shut off completely. Supplies leak at checkstop bonnets.</li> </ol>	Kit # 2/200C	Kit # 2/50

See pages 7 & 8 for Parts Breakdown

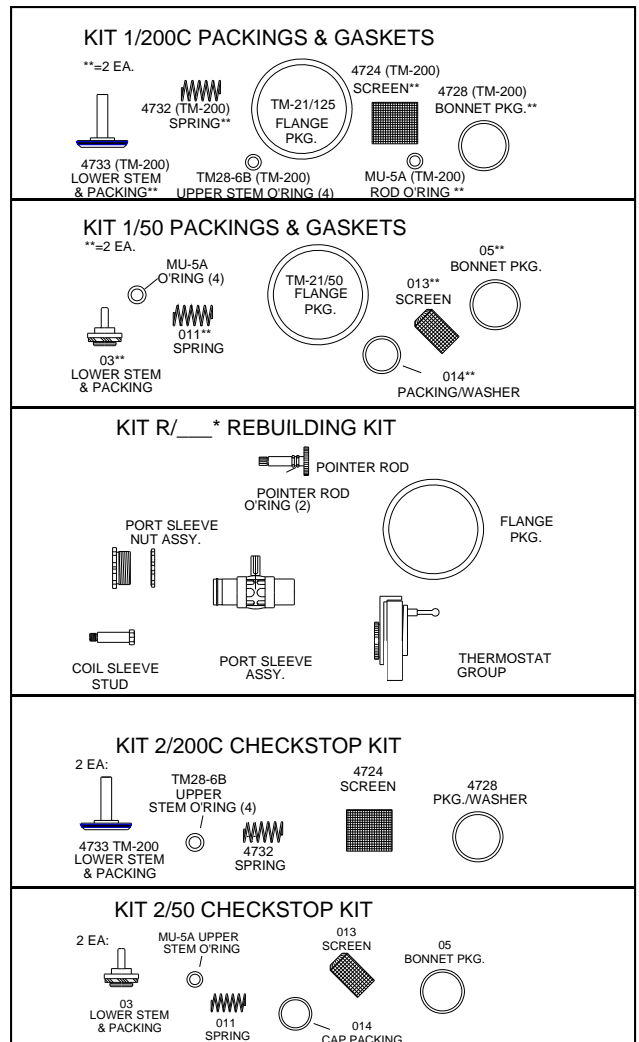
# VALVE PARTS



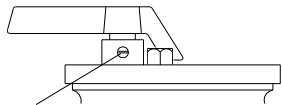
## CHECKSTOP PARTS



## REPAIR KITS



## LOCK-TYPE POINTER



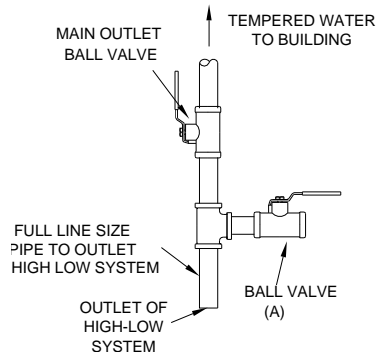
TM-36  
POINTER SET SCREW

**REMEMBER!** THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD)

**NOTE:** AFTER INSTALLING NEW PARTS IT WILL BE NECESSARY TO RESET THE ADJUSTABLE HIGH TEMPERATURE LIMIT STOP ON EACH VALVE (SEE PAGE 2).

**OPTIONAL OUTLET SETUP PIPING  
(BY OTHERS)**

The addition of this piping arrangement (extra tee and ball valve) eliminates the need to turn showers on and off throughout the building at setup. The flows required in the setup instructions (page 3) are set by using Ball Valve A. (make sure main outlet ball valve is closed).



**CAUTION! ALL THERMOSTATIC WATER MIXING VALVES AND SYSTEMS HAVE LIMITATIONS! THEY WILL NOT PROVIDE THE DESIRED PERFORMANCE OUTSIDE OF THEIR FLOW CAPACITY RANGE! CONSULT THE CAPACITY CHART BELOW AND OBSERVE MINIMUM FLOWS SHOWN.**

**FLOW CAPACITIES**

MODEL	IN	OUT	MINIMUM FLOW (GPM) L/MIN	SYSTEM PRESSURE DROP										PSI BAR
				5	10	15	20	25	30	35	40	45	50	
TM-186-20050PRV	2"	2"	5.0	110	135	160	180	200	210	215	225	230	240	GPM
	50.8mm	50.8mm	19	416	511	606	681	757	795	814	852	871	908	L/MIN

**LIMITED WARRANTY**

Leonard Valve Company warrants the original purchaser that products manufactured by them (not by others) will be free from defects in materials and workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard Valve Company's instructions, for a period of one year from date of shipment. During this period the Leonard Valve Company will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. There are no warranties, express or implied, which extend beyond the description contained herein. There are no implied warranties of merchantability or of fitness for a particular purpose. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of the product will void this limited warranty.